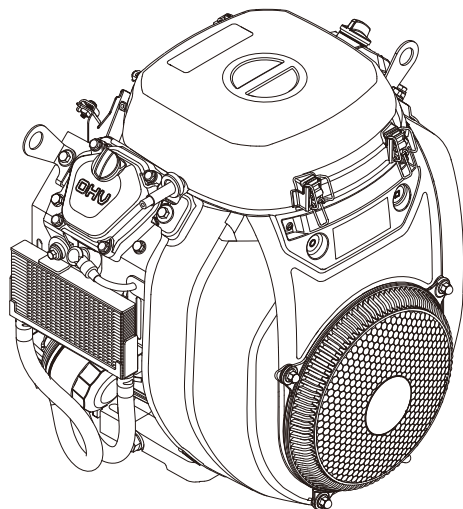




**ORIGINAL INSTRUCTIONS
GB680/GB680BE/GB680 II /
GB720 II/GB750/GB750BE
GASOLINE ENGINE
OPERATOR'S MANUAL**



Read this manual carefully before operation.
This manual includes important guidance for safety operation.

This Manual contains important safety information and instructions for operating this engine. **PLEASE READ THIS MANUAL CAREFULLY.** Failure to do so could result in property damage and/or personal INJURY/DEATH.

Provide this manual to any operator of this engine. This manual should be considered as a permanent part of your engine and should remain with it when you sell it.

The pictures and figures in the manual shall be only for reference and perhaps there will be difference between pictures & figures and physical products.

All information in this publication is based on the latest product information available at the time of printing. We reserve the right to change, alter and/or improve the product and this document at any time without notice and without incurring any obligation.

Write down the engine's serial number and purchase information. Keep this manual and the receipt for future reference.

Model:

Serial number:

Date of purchase:

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I. Operator safety

1.Safety rules



Pay attention to this safety alert symbol. Obey all safety messages that follow this symbol to avoid possible property damage, INJURY or DEATH.

Each safety message is preceded by a safety alert symbol and one of three words, DANGER, WARNING, or CAUTION.

DANGER

Indicates a hazardous situation which, if not strictly complied with, will result in substantial property damage, serious injury or DEATH.

WARNING

Indicates a hazardous situation which, if not strictly complied with, may result in property damage, serious injury or DEATH.

CAUTION

Indicates a hazardous situation which, if not strictly complied with, could result in property damage or injury.



WARNING

READ THIS MANUAL COMPLETELY BEFORE OPERATING.

DO NOT operate this engine until you have read ALL safety, operation, and maintenance Instructions listed in this manual.

Failure to follow the instructions may result in property damage, INJURY or DEATH.

The warnings and precautions discussed in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

WARNING

This engine is intended for residential consumer use only. Do not modify the engine and do not use the engine for a purpose for which it is not intended.

 WARNING

Before each use, check for loose or damaged parts, signs of oil or fuel leaks, and any other condition that may affect proper operation. Repair or replace all damaged or defective parts immediately.

Locate all operating controls and safety labels.

Keep all safety guards in place and in proper working order at all times.

DO NOT allow any material to block the cooling slots.

DO NOT allow children or untrained persons to operate the engine.

DO NOT run the engine unattended. Turn off the Engine before leaving the area.

 **WARNING****FIRE**

Operation of this engine may create sparks that can start fires around dry vegetation.

This engine may not be equipped with a spark arresting muffler. If the engine will be used around flammable materials, or on land covered with materials such as agricultural crops, forest, brush, grass, or other similar items, then an approved spark arrester must be installed.

In some area, a spark arrester is required by law. Please contact local fire agencies for laws or regulations relating to fire prevention requirements.

 **WARNING****KICKBACK**

Rapid retraction of the starter cord will pull hand and arm towards the engine faster than you can let go.

Unintentional startup can result in entanglement, traumatic amputation or laceration. Broken bones, fractures, bruises or sprains could result.

 WARNING

Read the instructions provided with the equipment that powered by this engine for any additional safety rules that should be observed in conjunction with engine startup, shutdown, operation, or protective apparel that may be needed to operate the equipment.



WARNING

HOT SURFACE

Running engines produce heat. Severe burns can occur on contact.

DO NOT touch engine while operating or just after stopping. Avoid contact with hot exhaust gases.

Maintain at least three feet of clearance on all sides to ensure adequate cooling.

Combustible material can catch fire on contact. Maintain at least five feet of clearance from combustible materials.

DANGER

Do not tamper with the engine governed speed.

High operating speeds are dangerous and increase the risk of personal injury or damage to the equipment.

Operating at low speeds with heavy load may shorten the engine's life.



DANGER

FIRE OR EXPLOSION

Gasoline is highly flammable and extremely explosive.

Fire or explosion can cause severe burns or death.

Keep flammable items away while handling gasoline.

Fill fuel tank outdoors and in a well-ventilated area with the engine stopped.

Always wipe off spilled fuel and wait until the fuel has dried before starting the engine.

DO NOT operate the engine with known leaks in the fuel system.

Use proper fuel storage and handling procedures. DO NOT store fuel or other flammable materials nearby.

Empty the fuel tank before storing or transporting this engine.

Keep fire extinguisher handy and be prepared if a fire starts.



⚠ DANGER

MOVING PARTS

Moving parts can cause severe injury. Keep hands and feet away.

DO NOT operate engine with covers, shrouds, or guards removed.

DO NOT wear loose-fitting clothing, dangling drawstrings or items that could become caught. Tie up long hair and remove jewelry.

NEVER place fingers, hands, or body near the engine when it is running.



⚠ DANGER

TOXIC FUMES

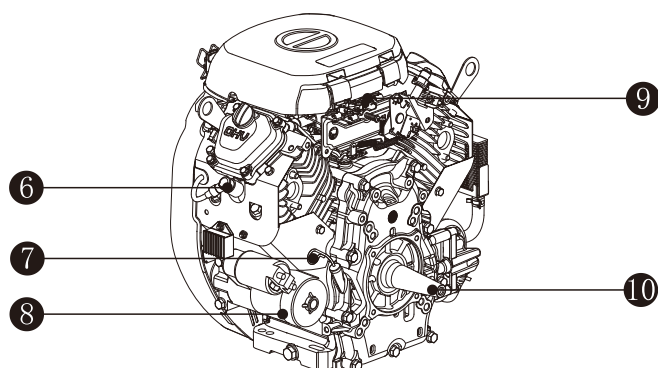
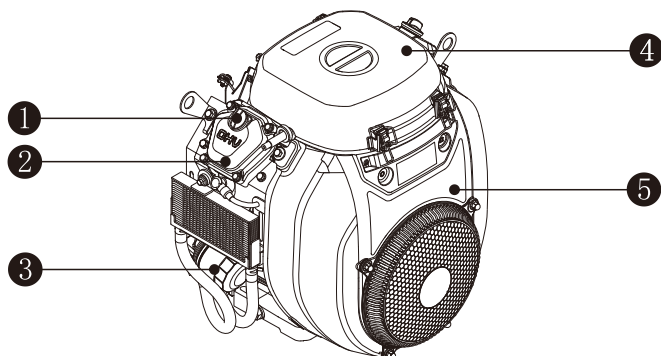
The exhaust of the engine contains carbon monoxide, an odorless, colorless, poison gas. Using engine indoors **CAN KILL YOU!**

NEVER use inside any building or any kind of enclosure, **EVEN IF** doors and windows are open.

Place the engine in a well-ventilated area and carefully consider wind and air currents when positioning the engine.

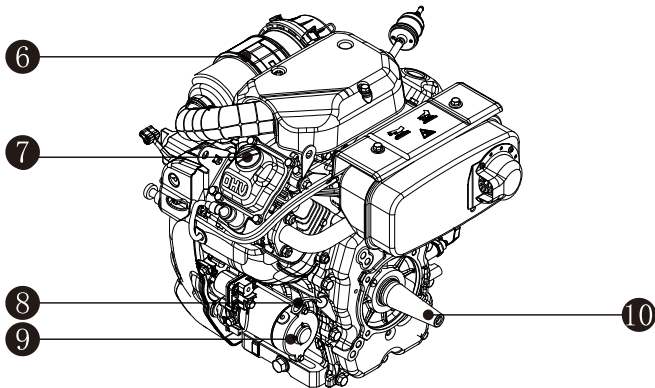
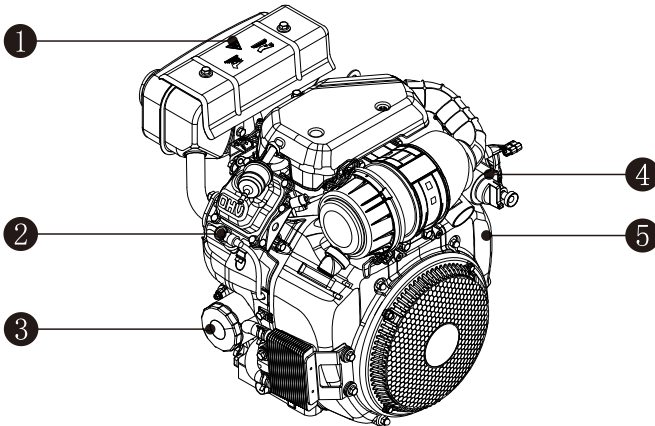
II. Features and Controls

GB680/GB680BE/GB750/GB750BE



- | | |
|---------------------|-----------------------------|
| ① Oil cap | ⑥ Igniter |
| ② Cylinder head cap | ⑦ Dipstick |
| ③ Oil filter | ⑧ Starting motor |
| ④ Air filter | ⑨ Throttle control assembly |
| ⑤ Air guide cover | ⑩ Crankshaft |

GB680 II / GB720 II



- | | |
|---------------------------|------------------|
| ① Muffler (If applicable) | ⑥ Air filter |
| ② ignitier | ⑦ Oil cap |
| ③ Oil filter | ⑧ Dipstick |
| ④ Control box | ⑨ Starting motor |
| ⑤ Air guide cover | ⑩ Crankshaft |

III. Operating

1. Operating checklist

1 Operating Location

Only use OUTSIDE and place the engine in a well-ventilated area and carefully consider wind and air currents.

Place the engine on level surface before any operation.

Allow two feet clearance on all side of the engine while operating it outdoors.



⚠ DANGER

TOXIC FUMES

The exhaust of the engine contains carbon monoxide, an odorless, colorless, poison gas. Using engine indoors **CAN KILL YOU!**

NEVER use inside any building or any kind of enclosure, **EVEN IF** doors and windows are open.

High altitude

This engine may require a high altitude carburetor kit to ensure correct operation at high altitudes. Consult your local dealer for high altitude kit information if you always operate your engine at altitudes above 5,000 feet (1,500 meters).

⚠ CAUTION

Even with carburetor modification, engine horsepower will decrease about 3.5% for each 1,000 feet (300 meters) increase in altitude. The effect of altitude on horsepower will be greater than this if no carburetor modification is made.

⚠ CAUTION

Operation the engine at altitude below 5,000 feet (1,500 meters) with modified carburetor may cause the engine to overheat and result in serious engine damage.

2 Operating Condition

Check for loose or damaged parts, signs of oil or fuel leaks, and any other condition that may affect proper operation. Repair or replace all damaged or defective parts immediately.

⚠ WARNING

Failing to correct problem(s) before operation could result in property damage, serious injury or DEATH.

Remove any excessive dirt or debris, especially around the muffler and recoil starter.

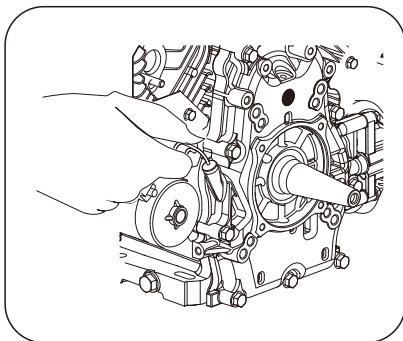
Refer to operating instructions of equipment that this engine powers. Do not operate this engine exceeding maximum angle of operation; see specification table. Engine damage could result from insufficient lubrication.

3 Engine oil

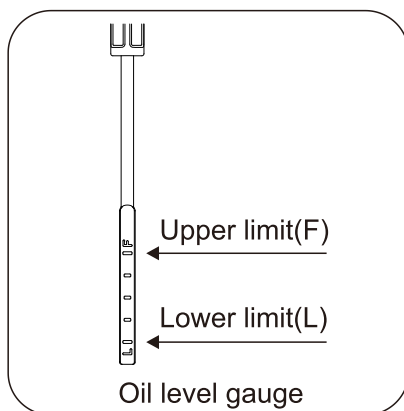
Place the engine on a level surface with engine stopped.

Remove the dipstick and wipe it clean.

Please insert the dipstick into the filling port to sealing position.



Remove the dipstick again and check oil level. Level should be at top of indicator on dipstick.



Fill to the upper limit (marked with "F") of the dipstick with the recommended oil if the oil level is low.

Re-insert the dipstick into the filling port to sealing position.

Refer to **add oil** instruction in **MAINTENANCE** section for more information.

Oil capacity (rated):
See parameter.

⚠ WARNING

This engine is not filled with oil at the factory. Any attempt to crank or start the engine before it has been properly filled with the recommended type and amount of oil may result in engine damage and void your warranty.

WARNING

Oil is a major factor affecting performance and service life. Use 4-stroke automotive detergent oil recommended in the **MAINTENANCE** section of this manual.

CAUTION

Operate engine only on level surfaces. The engine is equipped with a low oil sensor (applicable types) that will automatic stop the engine when the oil level falls below the safe limit. To avoid the inconvenient of an unexpected shutdown, fill to the upper limit and check the oil level regularly.

4 Engine fuel

With the engine stopped, check the fuel level gauge. Refill the fuel tank if necessary.

CAUTION

Pressure can build up in the fuel tank. Allow the engine to cool for at least two minutes before removing fuel cap. Loosen the fuel cap slowly to relieve any pressure in the tank.

Use clean, fresh, regular unleaded gasoline.

DO NOT mix oil with gasoline.

Be sure not to fill above the upper limit mark. Always allow room for fuel expansion.

DANGER

Do not fill the fuel tank above the upper limit. Over fill will results in engine die or damage the carbon canister (if equipped) and void your warranty.

NEVER use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

It is important to prevent gum deposits from forming in essential fuel system parts, such as the carburetor, fuel filter, fuel hose or tank during storage. Also, experience indicates that alcohol-blended fuels (called gasohol, ethanol or methanol) can attract moisture, which leads to separation and formation of acids during storage.

Acidic fuel can damage the fuel system of an engine while in storage. Be sure to review the instructions given in “Storage” chapter.



⚠ DANGER

FIRE OR EXPLOSION

Gasoline is highly flammable and extremely explosive.

Fire or explosion can cause severe burns or death.

Keep flammable items away while handling gasoline.

Fill fuel tank outdoors and in a well-ventilated area with the engine stopped.

Always wipe off spilled fuel and wait until the fuel has dried before starting the engine.

DO NOT operate the engine with known leaks in the fuel system.

Use proper fuel storage and handling procedures. DO NOT store fuel or other flammable materials nearby.

Empty the fuel tank before storing or transporting this engine.

Keep fire extinguisher handy and be prepared if a fire starts.

Gasoline/Alcohol Blends: up to 10% alcohol, 90% unleaded gasoline by volume is approved as a fuel. Other gasoline/alcohol blends are not approved. Effects of old, stale or contaminated fuel are not warrantable.

⚠ CAUTION

To minimize gum deposits in your fuel system and to insure easy starting, do not use gasoline left over from the previous season.

5 Equipment check

Check the equipment powered by this engine. Review the instructions provided by the equipment manufacturer for any precautions and procedures that should be followed before start the engine.

⚠ WARNING

This engine is designed and manufactured for specific applications. Do not attempt to modify the equipment or use it for any application for which it was not designed. If you have questions about specific application, ask your local dealer.

2. Starting the engine

1

Perform operating checklist.

2

Turn the fuel switch to the **ON** position and turn the choke lever to the **OFF** position (turn the choke lever to the **OFF** position when restart the engine).

3

Adjust the throttle lever to a proper position, and then turn the start switch to start the gasoline engine.

4

After the gasoline engine starts, slowly turn the choke lever to the **ON** position so that the gasoline engine runs at idle for (3-5) minutes, check the operation for stability and any abnormal sound, and then adjust the opening degree of the throttle to reach the required speed.

CAUTION

When start the engine, the choke may be set to different degrees of opening due to effect of temperature or other factors. If the engine is restarted in a hot engine state, then the choke must also be in the closed position.

Manual starting

WARNING

Check starter cord conditions before operating. Have it replaced immediately by local authorized dealer if cord is frayed.

1

When starting engine, grasp the recoil starter handle and pull slowly until resistance is felt. Then pull rapidly to avoid kickback.

2

Do not allow the handle suddenly back to hit the engine. Return it gently along the resilience force direction of the starter rope to prevent damage to the starter.



⚠ WARNING

KICKBACK

Rapid retraction of the starter cord will pull hand and arm towards the engine faster than you can let go.

Unintentional startup can result in entanglement, traumatic amputation or laceration. Broken bones, fractures, bruises or sprains could result.

⚠ WARNING

Do not continuously start the engine for more than 15 seconds at a time. If the engine fails to start, cool the starting motor for 1 minute before re-start. Otherwise, it may cause damage to the starting motor.

⚠ CAUTION

If engine cannot be started or shutdown after start for three times, check to ensure that the engine is placed on a horizontal surface and is filled with enough oil.

If the engine is equipped with a low oil level sensor, when the oil in the crankcase is below the minimum level, this will prevent the engine from start.

Make the oil routine inspection during the running-in. For the recommended maintenance intervals, see the section Maintenance and Servicing.

Electric starting

(applicable model)

Turn the engine switch to the “ON/I” position and hold for 3-5 seconds before turning to the “START/🔌” position. After the engine starts, release the engine switch and return it to the “ON/I” position.

If the starter cannot drive the engine to rotate, turn off the starter immediately. Do not attempt to start the engine again before finding the causes of the fault. Prohibit the unauthorized change of other battery for re-start.

If the engine speed is raised to the speed over the starter but does not keep running (fails to start), then the engine must completely stop before start again. If when the flywheel starts to rotate automatically, the starter is still engaged, then there may be a conflict between the flywheel external gear and the starter pinions, and this may cause damage to the starter.

1

After a successful start, as the engine temperature rises, slowly turn the choke lever to the **ON** position. After the gasoline engine runs at idle for (3-5) minutes, if the engine is running unstably (with shake), then turn the choke lever to the **half-ON** position, and turn the choke lever to the **ON** position until the engine is running stable.

CAUTION

When the engine is warming up, partially open the throttle until the engine temperature rises to a certain level.

2

The engine can be loaded by moving the idle speed control switch to the **ON** position.

Setting the engine speed

1

The engine speed has been set at the factory. Do not attempt adjust the engine speed with unauthorized means; otherwise, it may cause damage to the engine or personal injury.

2

If there are any questions for the operation of the engine or other requirements, please return to our authorized dealers for disposal, unless the user has the proper tools and machine maintenance capabilities.

3. Stopping the Engine

1

To stop the gasoline engine running at high load, first release the load, reduce the speed, turn the engine switch to the “OFF/O” position after running at idle for (2-3) minutes. Pull out the spark plug to force to stop the engine if the engine switch fails.

2

If the gasoline engine has abnormal noise, severe vibration, serious hunting, popping and other defective phenomena during operation, emergently stop the engine. Emergency stop method: directly turn the engine switch to the "OFF/O" or pull out the spark plug.

⚠ CAUTION

Prohibit direct stop under unloading unless under abnormal conditions!

3

Turn the fuel switch, if any, to the **OFF** position.

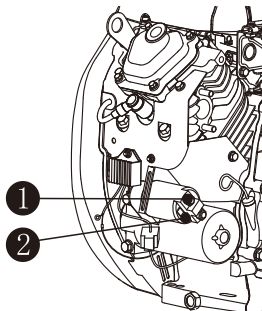
4. Terminal application

When the engine is electrically started, use a 12V battery with a capacity of 36Ah(GB680/GB680BE/GB750/GB750BE) / 21Ah(GB590 II /GB680 II /GB720 II) or above (cold start current 350CCA). Connect the positive electrode of the battery to the terminal of the starting motor relay, and connect the negative electrode to the gasoline bolt and screw or install the negative electrode on the conductive plane of the gasoline engine.

⚠ CAUTION

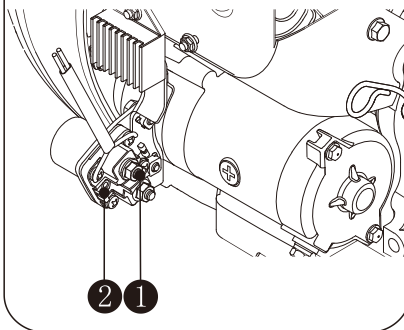
Prohibit connecting the negative electrode of the battery to three bolts of the mounting base of the oil fine filter.

GB680/GB680BE



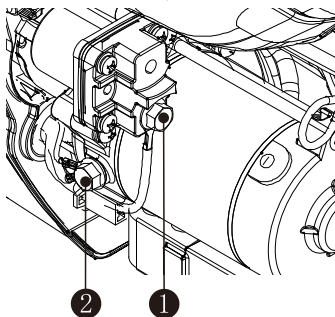
- ① Positive terminal
- ② Relay connector

GB750/GB750BE



- ① Positive terminal
- ② Relay connector

GB680 II / GB720 II



- ① Positive terminal
- ② Relay connector

5. After each use

Please pour the fuel and the carburetor fuel out, for a long time does not use, keep the surface is clean, and indoor storage.

IV. Maintenance

It is the owner's/operator's responsibility to complete all scheduled maintenance in a timely manner. Correct any issue before operating the engine. Always follow the inspection and maintenance recommendations and schedules in this manual.



⚠ DANGER

Accidental starts can cause severe injury or death. Remove and ground spark plug wire before performing any service.

Before servicing the engine, **stop the engine**, disconnect all electric devices and battery (if equipped) and allow the engine to cool down.

⚠ WARNING

Improper maintenance or failure to correct a problem before operation can cause a malfunction and result in property damage, serious injury or DEATH.

Improper maintenance will void your warranty.

1. Maintenance schedule

Follow the service intervals indicated in the chart below. Service your engine more frequently when operating in adverse conditions.

Contact your local service dealer for your engine or engine maintenance needs.

Item		Regular Service Period*
Engine oil	Check	Each time before use
	Replace	The first month or 20 hours/Every 6 months or 100 hours
Cooling fin	Check/Clean	Every year or 100 hours ^b
Air filter	Check	Each time before use
	Clean	Every 3 months or 50 hours ^b
	Replace	Every year or 300 hours ^b
Spark plug	Check-adjust	Every 6 months or 100 hours
	Replace	Every year or 300 hours
Oil filter	Replace	Every year or 200 hours
Spark arrester ^a	Clean	Every 6 months or 100 hours
Idle speed	Check-adjust	Every year or 300 hours ^c
Valve clearance	Check-adjust	Every year or 300 hours ^c
Combustion chamber	Clean	Every 500 hours ^c
Fuel filter	Check	Every 3 months or 50 hours ^b
	Replace	Every 6 months or 100 hours ^b
Fuel tube	Check	Every 2 years (Replace if necessary) ^c

* Perform at every indicated month or operating hour interval, whichever comes first.

a. If applicable.

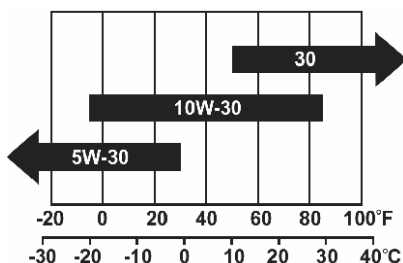
b. Service more frequently under sever, dusty, dirty conditions.

c. To be performed by knowledgeable, experienced owners or the authorized dealer.

2. General maintenance

Engine oil

SAE 10W-30 is recommended for general, all-temperature use. Other viscosities shown in the chart may be used when the average temperature in your area is within the indicated range.



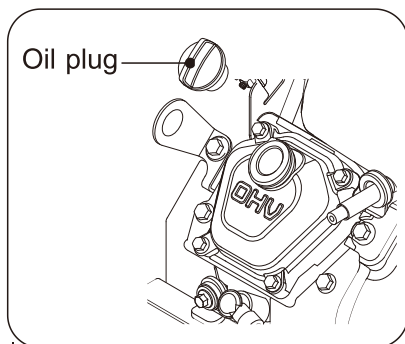
AMBIENT TEMPERATURE

Oil capacity (rated):

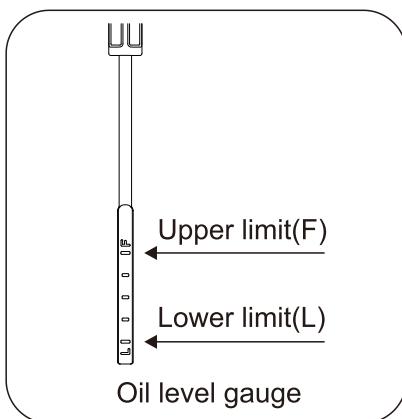
See parameter.

Add oil

- Place the engine on a level surface.
- Remove the oil plug, and fill the oil of the recommended type.



- Remove the dipstick and check the oil filling volume which should be at the upper limit of the scale (F point).



- Completely insert the dipstick into the dipstick hole during inspection.

Change oil

CAUTION

Change oil when the engine is warm from operation.

To change the oil of the gasoline engine, it is recommended to run for five minutes without load and then stop the engine for oil change, which can ensure quick and complete drainage of the lubricating oil.

a. Select and place the appropriate container at the oil outlet of the gasoline engine to store the waste oil, and then unscrew the oil plug and the drain bolt and gaskets thereof.

b. When the oil is completely drained, install a new gasket on the drain bolt and re-tighten the drain bolt.

c. Place the gasoline engine levelly, and then fill the oil of the recommended grade to the upper limit of the dipstick.

d. Re-tighten the oil plug.

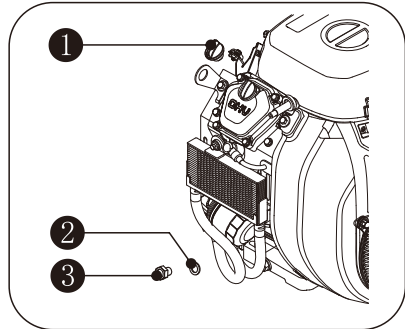
⚠ WARNING

The engine is not filled with oil at the factory. Any operation before it has been properly filled with the recommended type and amount of oil may result in engine damage and void your warranty.

If there is oil overflowed, wipe off the spilled oil. Clean your hands with soap or detergent in contact with the oil, and then rinse with water.

Please dispose the waste lubricant in the container in a manner that is compatible with the environmentally. It is recommended to put the waste lubricant in a sealed container and deliver it to the local recycling bin for treatment. Do

not directly throw it in the trash bin or pour it into the water.



- ① Oil plug
- ② Drain bolt gasket
- ③ Drain bolt

Oil Fine Filter

Replacing the oil fine filter

Drain the oil, and then re-tighten the drain bolt.

a. Remove the oil fine filter, then pour the oil into a suitable container. Put the used oil and fine filter in the appropriate place. In order to prevent deformation or damage to the oil fine filter, do not remove with the conventional wrench; please use a special oil fine filter sleeve.

b. After cleaning the mounting base of the fine filter, clean the seal ring of a new fine filter with new oil.

c. Tighten a new oil fine filter by hand directly until the seal ring comes into contact with the mounting base, and then tighten the fine filter with the fine filter sleeve (tightening torque for oil fine filter: $13\text{N} \cdot \text{m}$ - $15\text{N} \cdot \text{m}$).

d.Re-install the drain bolt and the dipstick, and then fill the recommend oil in the gasoline engine.

e.Start the engine and check for oil leaks.

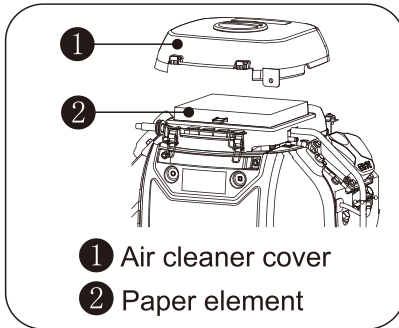
f. Stop the engine, and then remove the dipstick and check whether the oil level is within the specified range. If the oil level is too low, it is required to refill the oil to the predetermined scale.

I type air filter

a. Clean area around the air filter.

b. Unhook retaining clips and remove cover.

c. Remove the paper filter element from the cover.



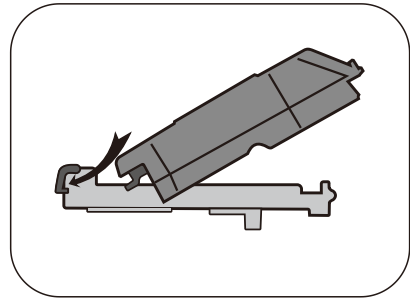
d. Check condition of rubber seal and replace if necessary.

e. Cleaning the paper element: gently tap the filter element for several times. Do not clean the paper filter element with brushes, etc..

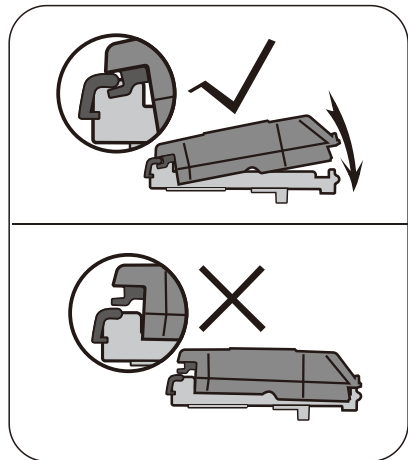
f. Install the paper filter element into the cover.

9. Reinstall air cleaner cover:

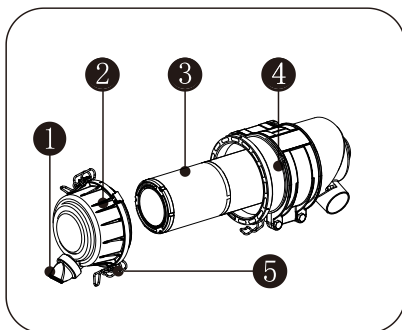
Lean the cover against the base. Push the cover forward to position the knobs into the slots.



Press the cover and secure the retaining clips.



II type air filter



- ① Escape valve
- ② Air filter cover
- ③ Air filter
- ④ Empty filter body
- ⑤ Gemel

a. Clean area around the air filter.

b. Unhook retaining clips and remove cover.

c. Remove the coarse filter element and the fine filter element.

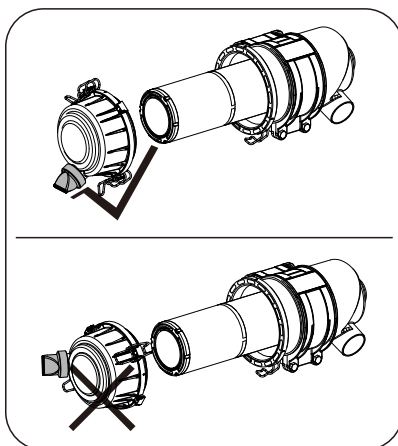
d. Check condition of rubber seal and replace if necessary.

e. Cleaning the paper element: gently tap the filter element for several times. Do not clean the paper filter element with brushes, etc..

f. Install the element into filter.

g. Install the cleaner cap into air filter.

Note: Install the air filter with the vent valve facing down. And tighten the hinge.



⚠ CAUTION

The air filter is a critical emission related component and should not be altered or modified in any way.

Operating engine with loose or damaged air cleaner components could cause engine wear and failure, and valid your warranty.

Paper element cannot be blown out with compressed air.

⚠ WARNING

Do not run the engine when the air filter is not installed; otherwise, this may cause damage to the engine.

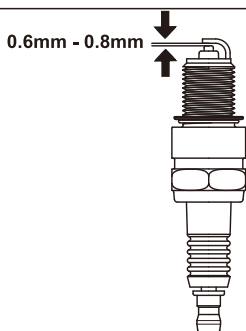
⚠ DANGER

Do not use the gasoline or the cleaning agent with low ignition point to clean the air filter element; Otherwise, this may result in a fire or cause an explosion.

Spark plug

- a. Remove the dirt from the spark plug cap and bottom.
- b. Remove the spark plug cap.
- c. Using socket wrench to loose and remove the spark plug.
- d. Inspect the spark plug and spark plug washer, if it's damaged or worn, replace with new one. Clean the spark plug with wire brush if reuse it.
- e. Check spark plug gap. Carefully bend side electrode to adjust the gap if necessary.

Spark plug gap: 0.6mm - 0.8mm



Check spark plug gap

f. Carefully thread the plug into the engine **by hand**.

g. After the spark plug is seated, use spark plug wrench to tighten the plug.

Spark Plug tighten Torque: 20-25 N.m

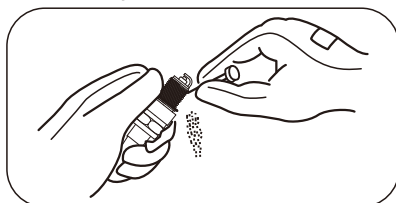
h. Attach the spark plug wire to the plug.

⚠ WARNING

Only use recommended spark plug or equivalent. **DO NOT** use spark plugs that have improper heat range.

The spark plug must be tightened, and if it is loosened, the combustion chamber will not be sealed tightly when the gasoline engine runs, the compressed air leaks will reduce the power of the gasoline engine and a serious leak will cause that the gasoline engine cannot be started.

To ensure the normal operation of the gasoline engine, the spark plug gap must be moderate without deposits. Clean and adjust the spark plug according to the steps shown.

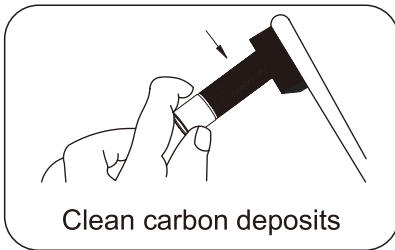


- a) Remove the spark plug
- b) Remove carbon deposits

Spark Arrester

(Applicable types)

- a. Allow the engine to cool completely before servicing the spark arrester.
- b. Remove the two screws holding the cover plate which retains the end of the spark arrester to the muffler.
- c. Remove the spark arrester screen.
- d. Carefully remove the carbon deposits from the spark arrester screen with a wire brush.



- e. Replace the spark arrester if it is damaged.
- f. Reinstall the spark arrester in the muffler and attach with the two screws.

Adjusting the valve clearance

Each gasoline engine is debugged and inspected strictly by the company in the factory. Generally, the machine can work properly without any adjustments. After use for some time, you may need to adjust the gasoline engine with the adjustment method as follows:

- a. Hold the valve clearance adjusting nut, and release the valve locking nut.

WARNING

Unauthorized modification may cause damage to the engine and void the warranty.

- b. Rotate the valve clearance adjusting nut to a predetermined clearance.
- c. Hold the valve clearance adjusting nut and tighten the valve locking nut according to the predetermined torque.
- d. Tighten the valve locking nut, and then check the valve clearance again until the valve clearance is in line with the standard.

3. Idle Speed

The idle speed has been pre-set at the factory and should rarely require readjustment. Consult your local authorized dealer for such needs.

WARNING

Unapproved adjustment will damage your engine and/or your electrical devices and void your warranty.

4. Adjustment

There has no other service and/or adjustment need for your engine.

Unapproved adjustments or tampering can damage your engine and your electrical devices and will void your warranty. Contact your local dealer for such needs.

WARNING

Tampering with the factory set governor will damage your engine and void your warranty.

V. Trouble analysis and trouble-shooting

Abnormity during operating

Phenomena	Problems	Solutions
Low engine speed, inadequate power output	part/parts wear low ignition energy cylinder carbon deposition big valve lash only one cylinder works	replace worn part/parts Remove carbon deposits Replace ignitor or flywheel Adjust or replace related parts Check spark of cylinder that is not working
Popping	wide/narrow spark plug clearance	Adjust clearance of spark plug
Hunting	Governor assembly is not in the best condition. spark plug clearance issue	Adjust governor assembly Adjust clearance
Abnormal noise	Valve lash issue cam gear damage	Adjust or replace related part/parts Replace cam
Note: If the above solutions can not solve the abnormities, please contact an authorised dealer.		

Can not start or hard to start

Phenomena		Problems	Solutions
spark plug no spark	spark	Spark plug carbon deposition Spark insulation damage Wide/narrow spark plug clearance	Remove carbon deposition Replace spark plug Adjust clearance to 0.6-0.8mm
	others	Ignitor damage The trigger or wiring harness is damaged Regulator damage	Replace ignitor Replace trigger or wiring harness Replace regulator
Ignition And Fuel Supply Work Properly	Good compression	Cylinder inhaled too much fuel Fuel quality, or water/contaminates in fuel	Clean spark plug Change fuel
	Fuel supplies properly, but compression issue.	Piston ring worn, spark plug loosen, cylinder leakage, valve lash or timing issue.	Replace Tighten Adjust or re-assemble
	ignition and fuel supply work properly	Bad connection between ignition wire and spark plug malfunction or short circuit of stop switch low oil level	properly connect ignition wire and spark plug Adjust or replace

VI. Storage and transportation

Storage

DO NOT mix oil with gasoline. The engine should be started at least once every 2 weeks and allowed to run for at least 20 minutes. Follow the instructions below for longer term storage if the engine were out of service for 2 months or more.



⚠ DANGER

Fire or explosion

Gasoline is highly flammable and extremely explosive. Empty the fuel tank and shut off fuel valve before storing or transporting this engine.

1. Change oil while engine is still warm from operation.
2. Allow the engine to cool completely.
3. Drain all fuel completely from the fuel tank, fuel hose and carburetor.
4. Remove spark plug and pour about 1 oz. of engine oil into cylinder. Reinstall spark plug. Crank engine slowly to distribute oil and lubricate cylinder.
5. Clean the engine according to the instructions in the Maintenance section.

6. Store the unit in a clean, dry area out of direct sunlight.

Transportation

To prevent fuel spillage when transporting or during temporary storage, the engine should be secured upright in its normal operating position, with the engine switch OFF. The fuel switch should be turned OFF.

⚠ WARNING

When transporting:

Do not over fill the tank. Avoid a place exposed to direct sunlight when putting the engine on a vehicle. If the engine is left in an enclosed vehicle for many hours, high temperature inside the vehicle could cause fuel to vaporize resulting in a possible explosion.

Do not drive on a rough road for an extended period with the engine on board. If you must transport the engine on a rough road, drain the fuel from the engine beforehand.

⚠ CAUTION

Take care not to drop or strike the engine when transporting. Do not place heavy objects on the engine.

VII. Specification

1. Specification Parameter Table

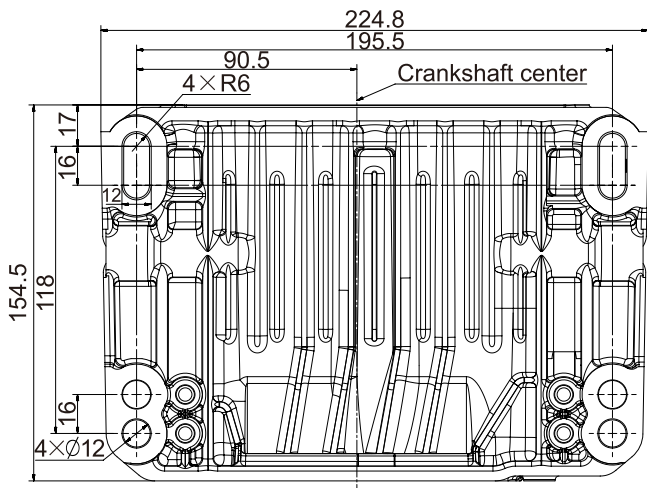
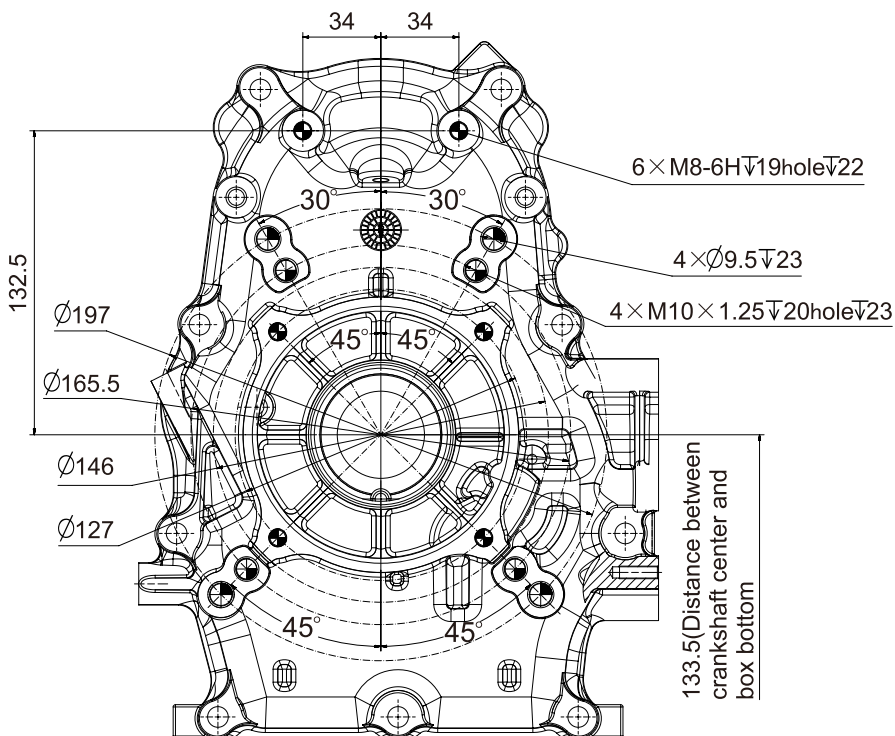
Category	Item		GB680	GB680BE
Main structure parameters	Air valve arrangement		Overhead valve	Overhead valve
	Number of air cylinders		2	2
	Air cylinder diameter(mm)		78	78
	Piston stroke(mm)		71	71
	Total displacement(cm ³)		679	679
	Compression ratio		8.5:1	8.5:1
	Rated power(kW/min ⁻¹)		14.5/3600	16.5/3600
	Direction of rotation		Anticlockwise (From the PTO end direction)	
	Ignition advance angle		25°±2°	25°±2°
	Valve clearance	Admission valve clearance(mm)	0.10-0.15	0.10-0.15
		Emission valve clearance(mm)	0.15-0.20	0.15-0.20
	Spark gap(mm)		0.6-0.8	0.6-0.8
Fuel and oil	Lubricating oil brand		SAE 10W-30	SAE 10W-30
	Fuel supplier		Carburetor oil supply	
	Fuel capacity(L)		/	/
	Oil capacity(L)		1.5	1.5
Dimension and mass	Dimension(mm) (Length×Width×Height)		464×428×456	/
	Net weight(kg)		43.5	/

Category	Item		GB680 II	GB720 II
Main structure parameters	Air valve arrangement		Overhead valve	Overhead valve
	Number of air cylinders		2	2
	Air cylinder diameter(mm)		78	80
	Piston stroke(mm)		71	71
	Total displacement(cm ³)		679	714
	Compression ratio		9.4:1	8.8:1
	Rated power(kW/min ⁻¹)		17.0/3600	18.0/3600
	Direction of rotation		Anticlockwise (From the PTO end direction)	
	Ignition advance angle		25°±2°	25°±2°
	Valve clearance	Admission valve clearance(mm)	0.10-0.15	0.10-0.15
		Emission valve clearance(mm)	0.10-0.15	0.10-0.15
	Spark gap(mm)		0.6-0.8	0.6-0.8
Fuel and oil	Lubricating oil brand		SAE 10W-30	SAE 10W-30
	Fuel supplier		Carburetor oil supply	
	Fuel capacity(L)		/	/
	Oil capacity(L)		1.4	1.4
Dimension and mass	Dimension(mm) (Length×Width×Height)		328×415×438	328×415×438
	Net weight(kg)		35.0	35.0

Category	Item		GB750	GB750BE
Main structure parameters	Air valve arrangement		Overhead valve	Overhead valve
	Number of air cylinders		2	2
	Air cylinder diameter(mm)		82	82
	Piston stroke(mm)		71	71
	Total displacement(cm ³)		750	750
	Compression ratio		8.8:1	8.8:1
	Rated power(kW/min ⁻¹)		16.0/3600	18.0/3600
	Direction of rotation		Anticlockwise (From the PTO end direction)	
	Ignition advance angle		25°±2°	25°±2°
	Valve clearance	Admission valve clearance(mm)	0.10-0.15	0.10-0.15
		Emission valve clearance(mm)	0.15-0.20	0.15-0.20
	Spark gap(mm)		0.6-0.8	0.6-0.8
Fuel and oil	Lubricating oil brand		SAE 10W-30	SAE 10W-30
	Fuel supplier		Carburetor oil supply	
	Fuel capacity(L)		/	/
	Oil capacity(L)		1.5	1.5
Dimension and mass	Dimension(mm) (Length×Width×Height)		464×428×456	464×428×456
	Net weight(kg)		43.5	/

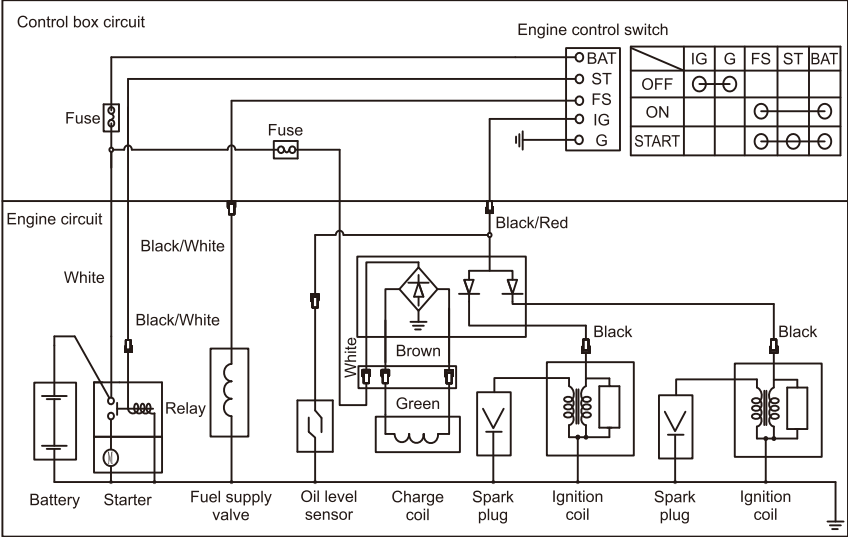
Notes: The gasoline engine with different specification and configurations may have different parameters and may change at any time without notice.

2. Mounting dimensions

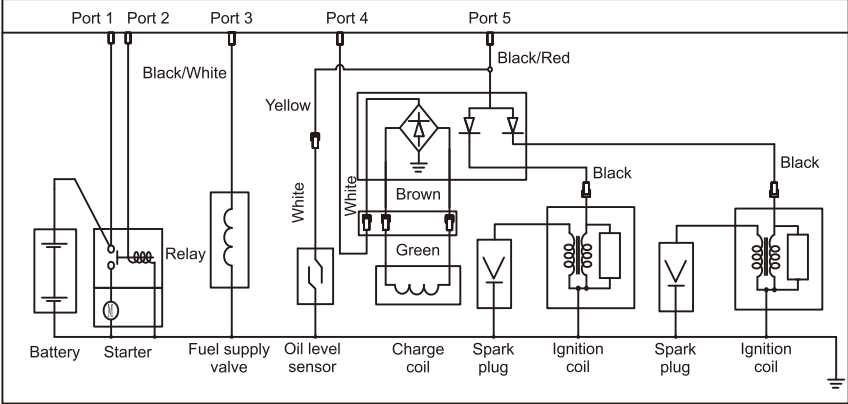


3. Engine circuit diagram

12V/15W/10W equipped with control box

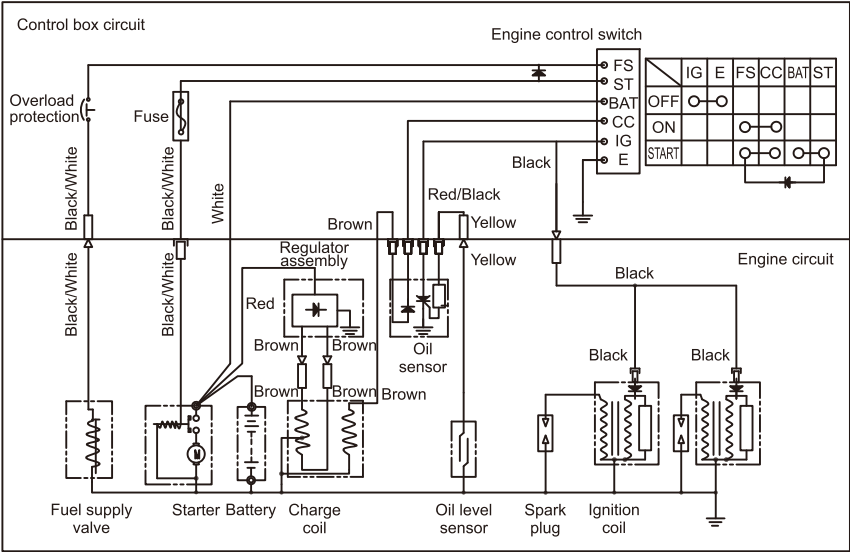


12V/15W/10W without control box

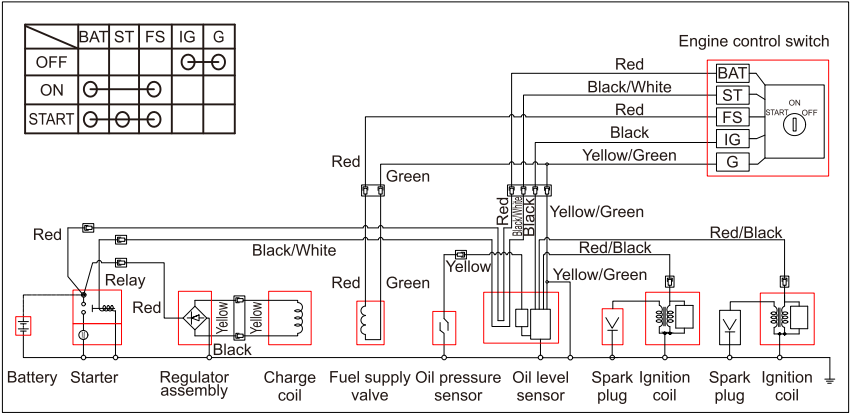


Port	Power port type	Terminal port type	Note
1	M8 Bolt	Y8-10 or others	Power Anode, connected to battery anode.
2	DJ621-D 6.3x0.8	DJ622-D 6.3Ax0.8	Start relay control, the relay works when connected to the power anode, and the engine enters the electric start process. After the electric start is done, the port must be disconnected from the power anode immediately.
3	DJ211-4A	DJ221-4A	The carburetor solenoid valve control line, single-line interface status. when connected to the power anode, the solenoid valve opens and the fuel flows. The engine can be started.
	DJ7021A -2.8-21	DJ7021A -2.8-11	The carburetor solenoid valve control line, two-line interface status, when connected to the power anode and cathode, the solenoid valve opens and the fuel flows. The engine can be started.
4	DJ622-D 6.3A×0.8	DJ611-D 6.3A×0.8	Charging system port, output anode terminal.
5	DJ221-4A	DJ211-4A	The flameout port, the engine enters the flameout process when the port is grounded.

12V/150W equipped with control box



12V equipped with lock-type switch (Including 12V/48W and 12V/180W)



Note: As shown in the circuit diagram and the wiring diagram for the gasoline engine.



CHONGQING ZONGSHEN GENERAL POWER MACHINE CO., LTD.

Address: Chaoyouchang, Ba'nán District, Chongqing 400054, China

Phone: 0086-23-66372525 Hot Line: 0086-4001380026

<http://www.zonsenpower.cn>

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