

# WOOD CHIPPER

## Assembly

► Model: P4205

**⚠ WARNING**

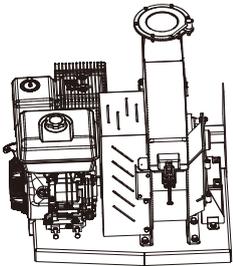


ALWAYS READ THE USER MANUAL CAREFULLY AND FOLLOW THE SAFETY INSTRUCTIONS

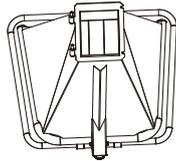
Scan to view the installation video.



### Required



Engine and base frame



In-feeding chute



Lower discharging chute



Axle



Wheels



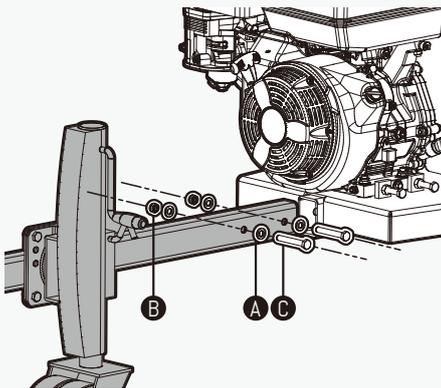
Tow bar and Guiding wheel



Taillight holder

### 01. Tow bar and Guiding wheel

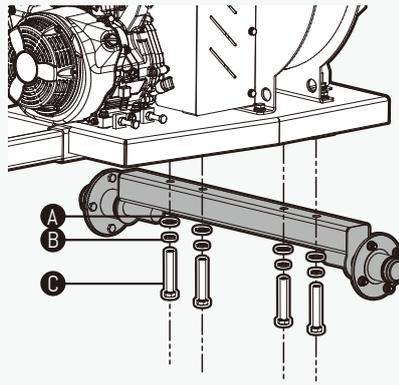
Attach the tow bar to the chassis using M10 x 70 hex bolts (C), M10 lock nuts (A), and Flat washer 10 (B).



A	Flat washer 10	x 4
B	Hex lock nut M10	x 2
C	Hex bolt M10 X 70mm	x 2

### 02. Axle

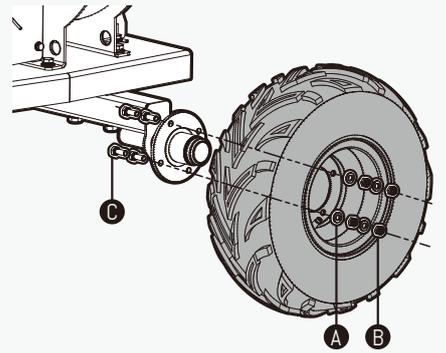
Attach the wheel axle to the chassis using M14 x 90 hex bolts (C), Flat washers 14 (A), and Spring washer 14 (B).



A	Flat washer 14	x 4
B	Spring washer 14	x 4
C	Hex bolt M14 X 90mm	x 4

### 03. Wheels

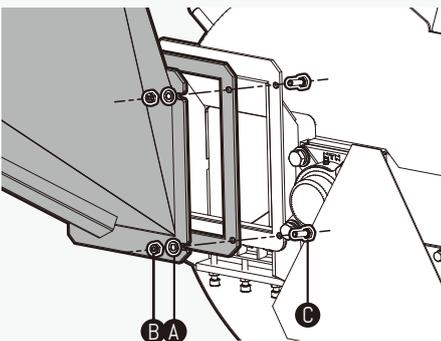
Attach the wheels to the wheel axles using M10 x 25 hex bolts (C), M10 lock nuts (B), and Flat washer 10 (A).



A	Flat washer 10	x 4
B	Hex lock nut M10	x 4
C	Hex bolt M10 X 25mm	x 4

### 04. In-feeding chute

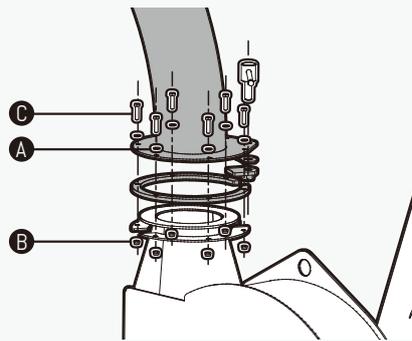
Attach the infeed chute to the chipper disc housing using M8 x 25 hex bolts (C), M8 lock nuts (B), and Flat washer 8 (A).



A	Flat washer 8	x 2
B	Hex lock nut M8	x 2
C	Hex bolt M8 X 25mm	x 2

### 05. Lower discharging chute

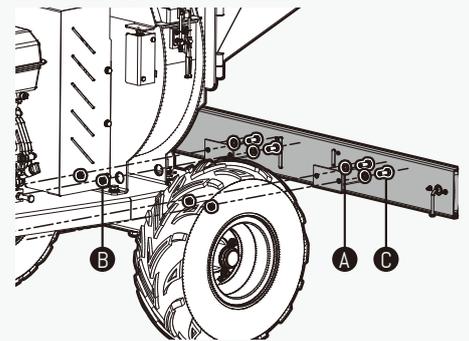
Attach the discharge chute to the chipper disc cover using M6 x 25 hex bolts (C), M6 lock nuts (B), and Flat washer 6 (A).



A	Flat washer 6	x 6
B	Hex lock nut M6	x 6
C	Hex bolt M6 X 25mm	x 6

### 06. Taillight holder

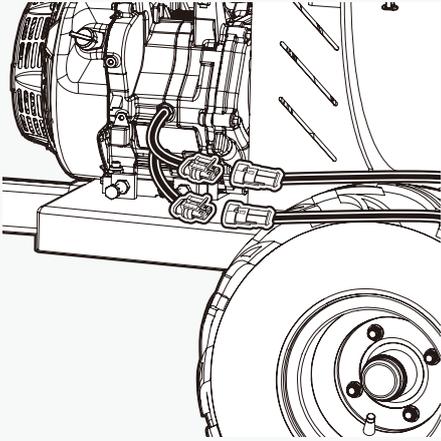
Attach the taillight holder to the chassis using M10 x 25 hex bolts (C), M10 lock nuts (B), and Flat washer 10 (A).



A	Flat washer 10	x 4
B	Hex lock nut M10	x 4
C	Hex bolt M10 X 25mm	x 4

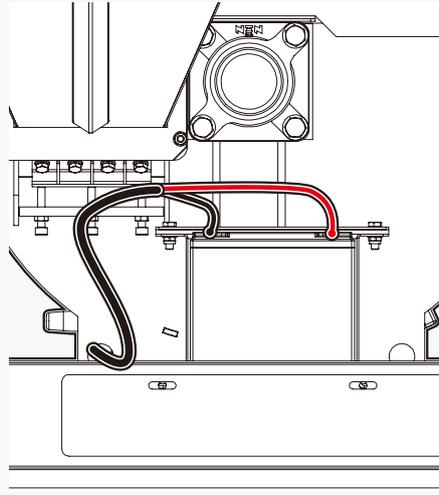
### 07. Emergency Stop

The Emergency Stop wiring is located near the engine. Simply connect the wires as required. (The machine has two emergency-stop wires—one for the button and one for the lever. The wiring is the same for both.)



### 08. Battery Wiring

There are red and blue markings above the battery. Connect the red wire to the positive terminal (red) and the black wire to the negative terminal (blue).



### 09. Taillight line

For the taillight wiring, route the wires through the bottom of the wood chipper and then into the tow bar. Connect the 7-pin plug to the towing vehicle. At the rear of the taillights, use the rotary connectors to join the two taillight wires.

