

WOOD CHIPPER

Assembly

► Model: P4206

⚠ WARNING

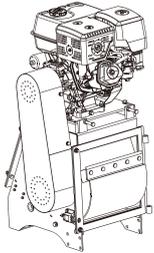


ALWAYS READ THE USER MANUAL CAREFULLY AND FOLLOW THE SAFETY INSTRUCTIONS

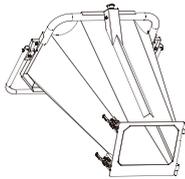
Scan to view the installation video.



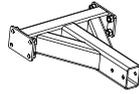
Required



Engine and base frame



In-feeding chute



Tow bar mount



Discharge chute



Wheels



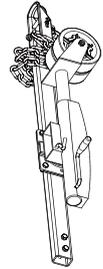
Lower discharging chute



Battery



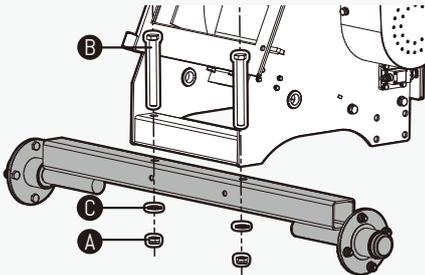
Axle



Tow bar with guiding wheel

01. Axle

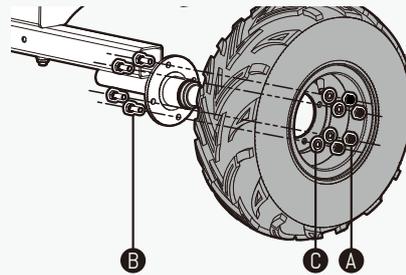
Attach the wheel axle to the cutter base using M14×140 Hex Bolts (B), Flat Washer 14 (C), and M14 Lock Nuts (A).



A	Hex lock nut M14	⊗	x 2
B	Hex bolt M14 X 140mm	⌘	x 2
C	Flat washer 14	⊙	x 2

02. Wheels

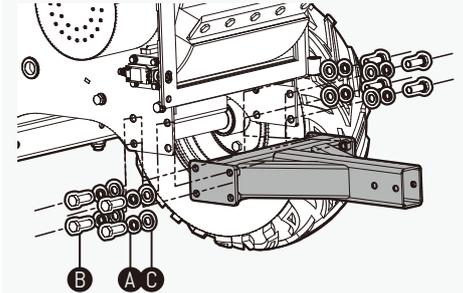
Attach the wheels to the wheel axles using M10×25 Hex Bolts (B), Flat Washer 10 (C), and M10 Lock Nuts (A).



A	Hex lock nut M10	⊗	x 8
B	Hex bolt M10 X 25mm	⌘	x 8
C	Flat washer 10	⊙	x 8

03. Tow bar mount

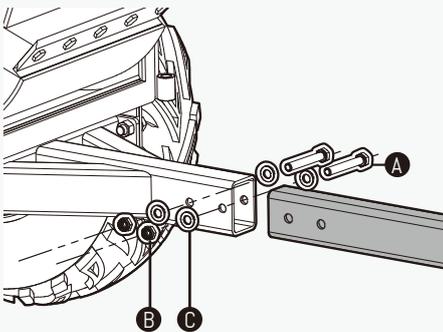
Attach the tow bar mount to the base frame using M12×35 Hex Bolts (B), Spring Washer 12 (A), and Flat Washer 12 (C).



A	Spring washer 12	⊗	x 8
B	Hex bolt M12 X 35mm	⌘	x 8
C	Flat washer 12	⊙	x 8

04. Tow bar and Guiding wheel

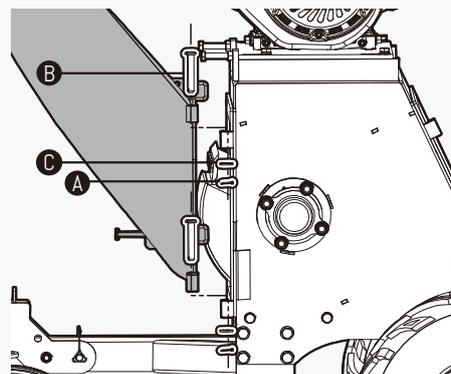
Attach the tow bar to the tow bar mounts using M10 x 70 hex bolts (A), M10 lock nuts (B), and 10 mm flat washers (C).



A	Hex bolt M10 X 70mm	⌘	x 2
B	Hex lock nut M10	⊗	x 2
C	Flat washer 10	⊙	x 4

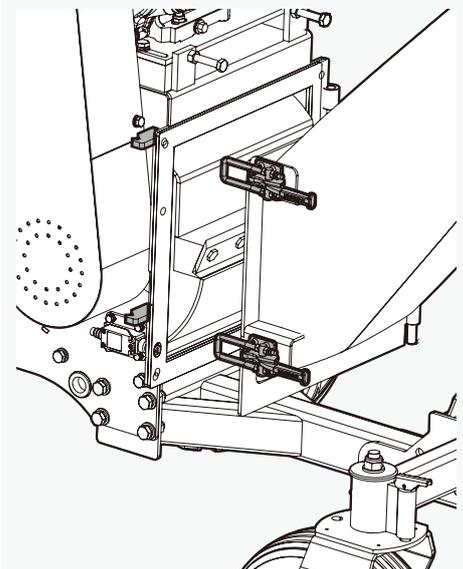
05. Lower expulsion chute

Assemble the Lower Expulsion Chute onto the base frame using Flat Washer 12 (C), Pin Shaft Ø12×70 (B), and Cotter Pin Ø3.2×22 (A).



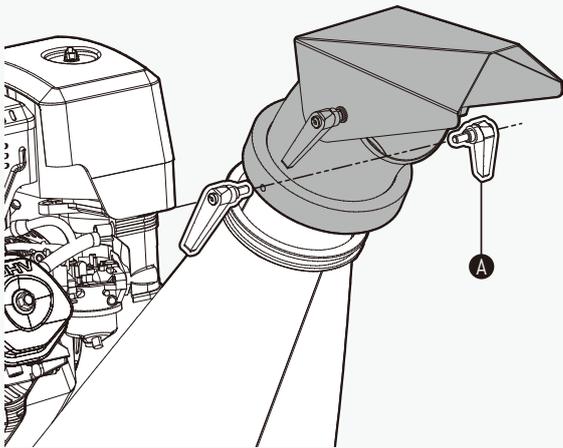
A	Cotter Pin Ø3.2×22	⌘	x 2
B	Pin Shaft Ø12×70	⌘	x 2
C	Flat Washer 12	⊙	x 2

Attach the lower expulsion chute to the cutter base using two lock catches.



06. 360-degree upper expulsion chute

Attach the upper expulsion chute to the lower expulsion chute using the Clamp Handle (A).

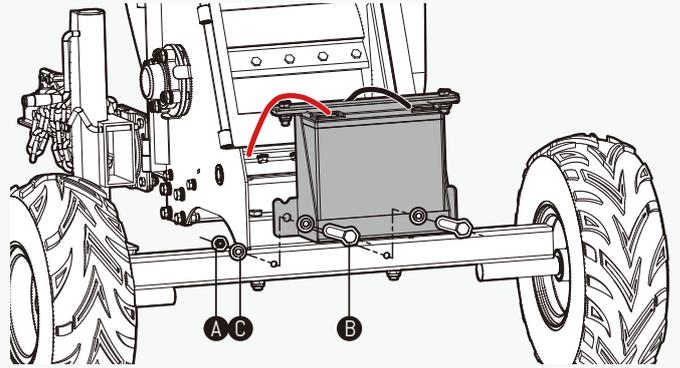


- A** Clamp handle x 2

07. Battery

Attach the battery box to the wheel axle using M10×80 Hex Bolts (B), Flat Washer 10 (C), and M10 Lock Nuts (A).

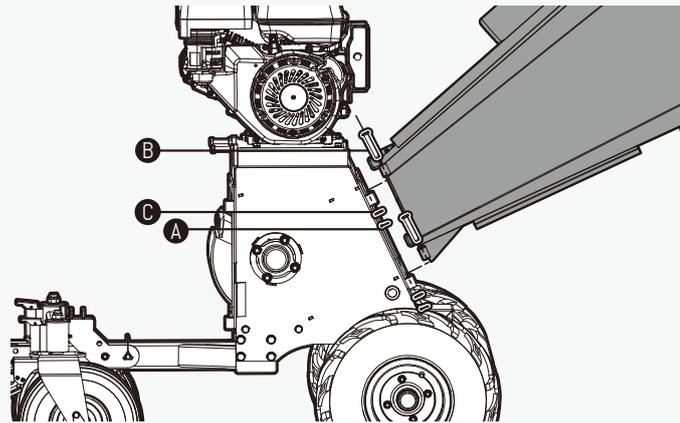
Connect the battery cables: red to the positive terminal and black to the negative terminal.



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|------------------------------|--|-----|
| A Hex lock nut M10 | | x 2 |
| B Hex bolt M10 X 80mm | | x 2 |
| C Flat washer 10 | | x 4 |

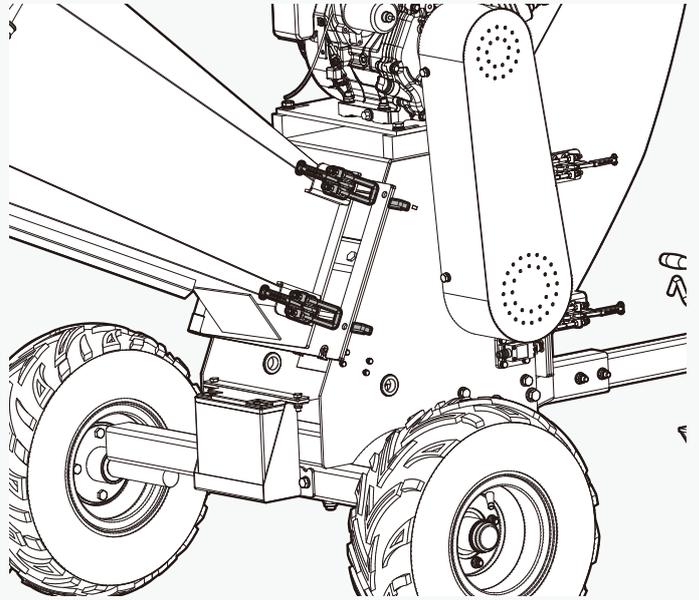
08. Infeed chute

Assemble the Infeed Chute onto the base frame using Flat Washer 12 (C), Pin Shaft Ø12×70 (B), and Cotter Pin Ø3.2×22 (A).



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|-----------------------------|--|-----|
| A Cotter Pin Ø3.2×22 | | x 2 |
| B Pin Shaft Ø12×70 | | x 2 |
| C Flat Washer 12 | | x 2 |

Attach the feeding chute to the cutter base using the two lock catches.



09. Emergency Stop And Limit Switch

The emergency stop switch and the limit switch require four connections using 2-pin connectors. All four connections follow the same procedure and can be connected in any order.

